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A stereospecific synthesis of  $(2S)$ -3- $(2,4,5$ -trifluorophenyl)propane-1,2-diol from p-mannitol has been developed. The reaction of 2,3-O-isopropylidene-D-glyceraldehyde with 2,4,5-trifluorophenylmagnesium bromide gave [(4R)-2,2-dimethyl-1,3-dioxolan-4-yl](2,4,5-trifluorophenyl)methanol in 65% yield as a mixture of diastereoisomers (1:1). The Ph<sub>3</sub>P catalyzed reaction of the latter with C<sub>2</sub>Cl<sub>6</sub> followed by reduction with Pd/C-catalyzed hydrogenation gave (2S)-3-(2,4,5-trifluorophenyl)propane-1,2-diol with  $> 99\%$  ee and 65% yield.

**Introduction.** –  $\beta$ -Amino acids are used as important precursors in drug and synthetic chemistry. Many approaches have been developed for their efficient synthesis [1]. Sitagliptin (1) is a reversible inhibitor of the dipeptidyl peptidase IV (DPP-IV) enzyme [2] and consists of  $\beta$ -amino acid 2 and a triazolopyrazine unit (*Fig.*). Several methods for the synthesis of 1 are known [3]. These methods mainly based on coupling of the  $\beta$ -amino acid and the triazolopyrazine unit and differ by the preparation of the  $\beta$ amino acid unit. In most concepts, the chiral center has been formed during the



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synthesis. Recently, the synthesis of  $(R)$ - $\beta$ -amino acid has been realized from a chiral starting material from the chiral pool [4]. In this context, we reported an efficient synthesis of 2 starting from  $(S)$ -serine, a natural amino acid  $[5]$ .

The  $\beta$ -hydroxy acids 3 have been used as key compounds for the synthesis of 2 (Fig.). Furthermore, imidazopyrazinone derivatives of  $\beta$ -amino acid 2 [6] and benzopyranyl esters of  $\beta$ -hydroxy acid 3b [7] have shown DPP-IV inhibitory activity. The use of 3b in the synthesis of the  $\beta$ -amino acid moiety 2 of sitagliptin was described by *Hansen et al.* [8]. The synthesis is based on asymmetric hydrogenation of the carbonyl group of methyl 4-(2,4,5-trifluorophenyl)-3-oxobutanoate in the presence of BinapRuCl<sub>2</sub> catalysis. Niddam-Hildesheim has recently developed the synthesis of the methyl ester of 3b using an enzymatic method [9]. More recently, *Kim et al.* have also synthesized 3b starting from  $(S)$ -epichlorohydrin [10]. In our previous article, we described the stereoselective synthesis of  $(3R)$ - and  $(3S)$ -3-hydroxy-4- $(2,4,5$ -trifluorophenyl)butanoic acid (3) starting from 3-(2,4,5-trifluorophenyl)propanal [11] (*Scheme 1*). In this method,  $(2R)$ - and  $(2S)$ -3- $(2,4,5$ -trifluorophenyl)propane-1,2-diol (4a and 4b, resp.) were first synthesized *via* a  $D-$  and  $L$ -proline catalyzed oxyamination reaction in which the stereogenic center at the 2-position of the diol was formed.

We report herein a novel and practical stereospecific synthesis of  $(2S)$ -3- $(2,4,5-)$  $trifluoropheny1)$ propane-1,2-diol 4 **from readily available**  $D$ **-mannitol.** 



**Results and Discussion.** – Our synthesis of  $(4R)$ -2,2-dimethyl-1,3-dioxolane-4carbaldehyde  $(6)$  started from  $D$ -mannitol using a known method reported in the literature  $[12]$ . In this procedure, p-mannitol was ketalized to provide  $1,2:5,6$ isopropylidene-D-mannitol, and subsequently the 3,4-glycol linkage was cleaved with either (AcO)<sub>4</sub>Pd or NaIO<sub>4</sub>. Then, 6 was used as a chiral pool material. For this purpose, first, 2,4,5-trifluorophenylmagnesium bromide (7) was prepared by the reaction of 1 bromo-2,4,5-trifluorobenzene with Mg in the presence of 1,2-dibromoethane. Subsequently, aldehyde 6 was reacted with 7 to give compound 8 in 65% yield as a mixture of diastereoisomers  $(1:1)$  (*Scheme 2*).

For practical reasons, the diastereoisomeric alcohols 8 were not isolated, but directly subjected to further reaction. The reduction of the benzylic OH group was carried out by various methods [13]. One of these methods is a direct Pd/C-catalyzed hydrogenation of benzylic ketones or alcohols. However, this methodology was not suitable to reduce the benzylic OH group of 8. Therefore, we converted alcohol 8 into the corresponding chloride 9 in analogy to the *Appel* method  $[14]$ , which then was submitted to Pd/C-catalyzed hydrogenation to afford diol 4b (*Scheme 2*). During the

Scheme 2. Synthesis of (2S)-3-(2,4,5-Trifluorophenyl)propane-1,2-diol (4b)



reduction of the C–Cl bond by hydrogenation, the ketal group was also removed from the molecule. Thus, the synthesis of the targeted diol was performed from compound 9 in one step.

The chirality of the benzylic C-atom in ketal 9 was lost during the formation of diol 4b. Hence, the diastereoisomeric mixture 9 was converted into a single enantiomer of **4b.** Analysis of (2S)-diol **4b** showed an enantiomeric purity of  $> 99\%$ . The optical rotation of **4b** was found to be  $\left[\alpha\right]_D^{26} = -36$ , which is in perfect agreement with our previously reported value [11]. We think that diol 4b can be used in syntheses of biological active compounds as a synthon.

**Conclusions.** – A novel and efficient stereospecific synthesis of  $(2S)$ -3- $(2,4,5)$ trifluorophenyl)propane-1,2-diol  $(4b)$  was achieved from easily accessible D-mannitol. This procedure is attractive for the synthesis of chiral diols,  $\beta$ -hydroxy acids and  $\beta$ amino acids because of its quite simple, economical operation and adaptability to large scale synthesis.

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## Experimental Part

General. All reagents used were commercially available unless otherwise specified, and all solvents were distilled before use. HPLC: Thermo Finnigan Spectra System P1000 with a polarimetric chiralyser detector, with a chiral column (Chiralcel® OD). M.p.: Gallenkamp melting-point devices, uncorrected. Optical rotations: Bellingham Stanley ADP polarimeter with a 1 dm tube. <sup>1</sup>H- and <sup>13</sup>C-NMR Spectra: Varian 400 and Bruker 400 spectrometers;  $\delta$  in ppm rel. to Me<sub>4</sub>Si as internal standard, J in Hz. Elemental analyses: Leco CHNS-932 instrument.

2,3-O-Isopropylidene-D-glyceraldehyde  $(=(4R)-2,2-$ dimethyl-1,3-dioxolane-4-carbaldehyde; 6) was synthesized according to the literature procedure [12].

 $[(4R)-2,2-Dimethyl-1,3-dioxolan-4-y]/(2,4,5-trifluorophenyl)methanol (8; 1:1-mixture of diaster$ eoisomers). To a suspension of Mg (479 mg, 19.9 mmol) in THF (35 ml) was added 1,2-dibromoethane (0.2 ml) and 2,4,5-trifluorobromobenzene (4.2 g, 2.3 ml), and the mixture was stirred vigorously until all of the metallic Mg had reacted resulting in a yellow soln. To this soln. was added a soln. of  $(4R)$ -2,2dimethyl-1,3-dioxolane-4-carbaldehyde (6; 2 g, 15.4 mmol) in THF (20 ml), and the mixture was stirred for 15 h at r.t. under  $N_2$ . After the reaction was completed, a sat. aq. soln. of  $NH_4Cl$  (30 ml) was added, then the mixture was extracted with AcOEt ( $3 \times 25$  ml). The combined org. layers were dried (Na<sub>2</sub>SO<sub>4</sub>), filtered, and concentrated in vacuo. The crude product was purified via silica gel CC with AcOEt/hexane (1:1) to give 8 as a ca. 1:1 mixture of diastereoisomers (2.5 g, 65%) as yellow oil ( $R_f = 1.5$ , AcOEt/ hexane 1:1). <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>): **8a**: 7.42 – 7.28 (m, H–C(6')); 6.97 – 6.89 (m, H–C(3')); 5.12 (t,  $J = 2.7$ , CH–OH); 4.35 – 4.20 (m, H–C(4)); 3.97 – 3.80 (m, CH<sub>2</sub>(5)); 2.74 (d,  $J = 2.7$ , OH); 1.46 (s, Me); 1.38 (s, Me). 8b: 7.42 – 7.28 (m, H–C(6')); 6.97 – 6.89 (m, H–C(3')); 4.98 (t, J = 4.3 CH–OH); 4.35 – 4.20  $(m, H-C(4))$ ; 3.97 – 3.80  $(m, CH<sub>2</sub>(5))$ ; 2.97  $(d, J = 4.3, OH)$ ; 1.51  $(s, Me)$ ; 1.42  $(s, Me)$ . <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>): **8a**: 154.5 (C(2')); 148.4 (C(4', 5')); 123.7 (C(1')); 116.3 (dd,  $J(C,F) = 20, 5, C(6')$ ; 110.0 (C(2)); 105.4 (dd,  $J(C,F) = 28.2, 20.8, C(3')$ ; 79.1 (C(4)); 67.8 (C(5)); 65.8 (CH–OH); 26.3 (Me); 25.0 (Me). 8b: 154.5 (C(2')); 148.4 (C(4', 5')); 123.7 (C(1')); 115.7 (dd,  $J(C,F) = 20, 6, C(6')$ ; 110.3 (C(2)); 105.5 (dd,  $J(C,F) = 27.9, 20, (C(3'))$ ; 77.4 (C(4)); 66.4 (C(5)); 64.4 (CH–OH); 26.6 (Me); 25.1 (Me). Anal. calc. for C<sub>12</sub>H<sub>13</sub>F<sub>3</sub>O<sub>3</sub> (262.08): C 54.96, H 5.00; found: C 54.71, H 5.10.

(4R)-4-[Chloro(2,4,5-trifluorophenyl)methyl]-2,2-dimethyl-1,3-dioxolane (9; 1 : 1-mixture of diastereoisomers). Ph<sub>3</sub>P (892 mg, 3.4 mmol) and hexachloroethane (805 mg, 3.4 mmol) were dissolved in  $CH_2Cl_2$  (20 ml) and stirred for 10 min at r.t. under N<sub>2</sub>. Then, a soln. of 8 (638 mg, 2.4 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (5 ml) was added. The mixture was stirred at r.t. for 21 h. After completion, checked by TLC, a sat. aq. soln. of NH<sub>4</sub>Cl (20 ml) was added and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3  $\times$  15 ml). The combined org. layers were dried (Na<sub>2</sub>SO<sub>4</sub>), filtered, and concentrated in vacuo. The crude product was purified via silica gel CC with AcOEt/hexane (1:1) to give 9 (510 mg, 74%) as yellow oil.  $(R_f = 0.2, 5:95$  AcOEt/ hexane). <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>): 9a: 7.48 – 7.42 (m, H–C(6')); 6.98 – 6.91 (m, H–C(3')); 5.14 (d, J = 5.9, CH–Cl); 4.50 – 4.40 (m, H–C(4)); 3.99 (dd, J = 8.8, 6.5, H–C(5)); 3.80 (dd, J = 8.8, 5.5, H–C(5)); 1.45 (s, Me); 1.39 (s, Me). 9b: 7.36 – 7.29 (m, H–C(6')); 6.98 – 6.91 (m, H–C(3')); 4.99 (d,  $J = 9.1$ , CH–Cl);  $4.50 - 4.40$   $(m, H-C(4))$ ;  $4.22$   $(dd, J = 9.2, 5.9$ ,  $H-C(5)$ );  $4.13$   $(dd, J = 9.2, 4.1$ ,  $H-C(5)$ );  $1.38$  (s, Me);  $1.38$  $(s, Me)$ ; <sup>13</sup>C-NMR (100 MHz, CDCl<sub>3</sub>): **9a**: 154.5 (C(2')); 148.4 (C(4', 5')); 125.2 (C(1'); 117.8 (C(6')); 111.1 (C(2)); 105.8 (C(3')); 78.7 (C(4)); 66.8 (C(5)); 54.9 (CH-Cl); 26.9 (Me); 26.5 (Me). 9b: 154.5  $(C(2'))$ ; 148.4  $(C(4', 5'))$ ; 125.7  $(C(1'))$ ; 117.8  $(C(6'))$ ; 111.0  $(C(2))$ ; 105.8  $(C(3'))$ ; 78.8  $(C(4))$ ; 68.0  $(C(5))$ ; 54.4 (CH–Cl); 25.5 (Me); 25.3 (Me). Anal. calc. for C<sub>12</sub>H<sub>12</sub>ClF<sub>3</sub>O<sub>2</sub> (280.05): C 51.35, H 4.31; found: C 51.14, H 4.35.

(2S)-3-(2,4,5-Trifluorophenyl)propane-1,2-diol (4b). To a suspension of Pd/C (20%) in EtOH (10 ml) was added 9 (400 mg, 1.4 mmol). The reaction flask was purged with  $H_2$  gas three times before being allowed to stir under a  $H_2$  atmosphere for 7 d at r.t. Upon completion, the mixture was filtered and concentrated in vacuo. The crude product was purified via silica gel CC with AcOEt/hexane (1:1) to give 4b (190 mg, 65%) as white solid.  $R_f = 0.2$ , AcOEt/hexane 1:1. M.p.: 68 – 69°,  $\left[\alpha\right]_D^{26} = -36$  (c = 1, EtOH); see [11].

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